

# DECOR

## DESIGNED FOR EVERYDAY INDOOR BONDING, INCLUDING EPS AND XPS APPLICATIONS

Acrylic based construction adhesive providing strong adhesion for everyday indoor bonding of porous materials, ideal for light-load applications and decorative elements.



### PROPERTIES

- Solvent free.
- For indoor use.
- For porous materials.
- Replaces nails and screws.
- Easy to apply.
- Does not slide.
- Fast adhesion.
- The adhesive can be applied to damp surfaces.
- It is resistant to various atmospheric influences, sunlight, and aging.
- Fresh adhesive can be easily cleaned with water.
- Environmentally friendly.

### AREA OF USE

- Bonding lightweight building materials for everyday indoor applications.
- Attaching decorative elements, moldings, and trim.
- General light-load indoor construction and repair tasks.

### TEHNICAL DATA

#### Fresh mass

Base:	acrylic dispersion
Appearance:	paste
Specific weight:	$1340 \pm 30 \text{ kg/m}^3$
Skin formation time:	23 °C/50 % rel. humid.
Application temperature:	25 ± 5 min from +5 °C to +30 °C

#### Cured mass

Tensile shear strength:	EN 205	$3,10 \pm 0,20 \text{ MPa}$
Temperature resistance:		from -20 °C to +75 °C

### INSTRUCTION FOR USE

- Surfaces must be solid, clean and free of dust and grease. Remove all chipped and poorly bonded parts.
- Cut the cartridge at the top along the thread and screw on the tip, which you cut obliquely according to the desired thickness of the application.
- The adhesive can also be applied to damp surfaces.
- Apply adhesive evenly in spots or in lines on one of the glued surfaces.
- Join both surfaces together until the adhesive is still wet [in approx. 15 minutes].
- If necessary, fix heavy parts mechanically for 24 hours.
- After use, clean the fresh mass and tools with water, and the hardened mass with water or mechanically

**PACKAGING**

- 300 ml cartridge.

**STORAGE**

- 24 months in dry and cool places at a temperature between 5 °C and 25 °C in the original sealed packaging.

**HEALTH, SAFETY, HANDLING AND DISPOSAL INFORMATION**

Additional safety information, safe handling instructions, information on personal protective equipment, and disposal information can be found in the safety data sheet. The safety data sheet is available on request. You can also obtain a copy from your TKK sales representative.

**WARNING**

The instructions are based on our tests and practical experience. However, due to specific conditions and working methods we recommend preliminary tests for each application.



**TKK d.o.o.**  
Srpenica 1, 5224 Srpenica, Slovenia  
+386 5 384 13 00, tkk.si