

# QUICK & STRONG

## POWERFULL AND FAST BONDING WITH HIGH INITIAL TACK

Elastic adhesive based on hybrid polymer with high initial bonding strength and excellent adhesion to most building materials. It replaces mechanical fixing and is an ideal solution for bonding heavy parts.

### PROPERTIES

- Ideal for bonding of heavy parts.
- High final bonding strength 350 kg/10 cm<sup>2</sup>.
- Excellent adhesion to most building and metal materials – concrete, brick, wood, aluminium, iron, stainless steel, copper and various plastics.
- Excellent adhesion even to wet surfaces.
- Good extrusion even at low temperatures.
- It does not slide in vertical cracks.
- Shrinkage at curing is less than 1,5 %.
- Chemically neutral and odourless.
- Environmentally friendly; free of solvent, isocyanate and silicones.
- It can be painted with most paints and varnishes based on epoxies, polyurethanes and water.
- Resistant to weather conditions, UV light and aging.
- Does not cause corrosion.
- Chemical resistance:
  - good: water, aliphatic solvents, mineral oils, fats, dilute inorganic acids and bases,
  - poor or not resistant: aromatic solvents, concentrated acids and chlorinated hydrocarbons.
- Colour: white.

### TESTS AND CERTIFICATES

- Food contact
- GEV EMICODE EC 1 PLUS

### AREA OF USE

- Bonding stair steps, shelves, wooden trims, corner profiles, ceramic tiles, mirrors, and signs.
- Filling cracks and gaps.
- Various household applications, including in kitchens and bathrooms.
- Bonding in construction, automotive, mechanical engineering, shipbuilding, and container manufacturing.

### TECHNICAL DATA

#### Fresh mass

Base:	hybrid MS-polymer	
Appearance:	paste	
Curing mechanism:	with air humidity	
Specific weight:	1500 ± 30 kg/m <sup>3</sup>	
Skin formation time:	23 °C/50 % rel. humid.	10 ± 5 min
Curing time:	23 °C/50 % rel. humid.	2–3 mm/day
Application temperature:	from +5 °C to +30 °C	

#### Cured mass

Shore-A hardness:	ISO 886	55 ± 5
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Volume change:	ISO 10563	< 1,5 %
Tensile strength:	ISO 8339	1,5 ± 0,3 MPa
Elongation at break:	ISO 8339	150 % ± 30 %
Tensile strength:	ISO 37	2,0 ± 0,5 MPa
Elongation at break	ISO 37	150 ± 50 %
Temperature resistance:		from -40 °C to +90 °C

### INSTRUCTION FOR USE

- The surfaces must be solid, clean and free of dust and grease.
- Cut the cartridge by the thread, screw on the supplied V-neck tip and insert into the gun.
- Apply the glue by holding the gun vertically on the surface to get a triangular application of glue.
- Apply the adhesive to one of the glued surfaces in horizontal lines [line width approx. 8 -10 mm].
- After applying the glue, join both surfaces together.
- For gluing heavier parts, we recommend additional fastening.
- Fresh sealant and tools can be cleaned with the TKK CLEAN PROTECT tool cleaner, hardened sealant should be removed mechanically first and then with a cleaner for hardened silicone – TKK CLEAN PROTECT silicone remover or TKK CLEAN PROTECT universal cleaner.

### PACKAGING

- 290 ml cartridge

### STORAGE

- 15 months in dry and cool places at a temperature between 5 °C and 25 °C in the original sealed packaging.

### HEALTH, SAFETY, HANDLING AND DISPOSAL INFORMATION

Additional safety information, safe handling instructions, information on personal protective equipment, and disposal information can be found in the safety data sheet. The safety data sheet is available on request. You can also obtain a copy from your TKK sales representative.

### WARNING

The instructions are based on our tests and practical experience. However, due to specific conditions and working methods we recommend preliminary tests for each application.



**TKK d.o.o.**  
 Srpenica 1, 5224 Srpenica, Slovenia  
 +386 5 384 13 00, tkk.si