



**PERMANENTLY ELASTIC SEALANT WITH EXCELLENT ADHESION TO MOST SILICATE MATERIALS: ALUMINIUM, CERAMICS, GLASS, GLAZES SURFACES, COPELITE GLASS, CLINKER AND PORCELAIN.**

### PROPERTIES

- It prevents mould to form on silicone due to special admixture.
- Does not slump in vertical joints.
- Excellent adhesion to aluminium, ceramics, glass, glazed surfaces, profiled glass, klinker and porcelain.
- Excellent mechanical properties.
- Movement accommodation up to 25 %.
- Resistant to atmospheric effects, UV-light and ageing.
- Resistant to various chemicals.
- Releases acetic acid during hardening.
- Long storage life.
- Wide selection of colours (see colour chart).
- Not suitable for sealing tinned sheet.

### TESTS AND CERTIFICATES

EN 15651-1,2,3,4  
ISO 846  
EMICODE EC1+

CE  
fungicide test  
emissions test

### USE

The product is recommended especially for sealing joints in rooms where mould can form (bathrooms, basements etc.). In addition it can also be used for installing windows and doors, for sealing silicate materials, for mounting glass into aluminium frames, for glazing as well as for profiled glass mounting.

### TECHNICAL DATA

#### Fresh sealant

Basis		acetic acid silicone
Appearance		paste
Curing mechanism		by air humidity
Specific gravity		1005 ± 10 kg/m <sup>3</sup>
Skin formation time	23 °C/50 % rel. humid.	20 min.
Hardening time	23 °C/50 % rel. humid.	2 mm/day
Resistance to flow	ISO 7390	0 mm
Application temperature		between +5 °C and +40 °C

## Cured sealant

Hardness Shore A	ISO 868	15-25
Tensile strength	ISO 8339	0.50-0.70 MPa
Module E 100 %	ISO 8339	< 0.4 MPa
Elongation at break	ISO 8339	200-300 %
Tensile strength	ISO 37	> 1.3 MPa
Elongation at break	ISO 37	> 500 %
Change in volume	ISO 10563	< 10 %
Elastic recovery	ISO 7389	98 %
Temperature resistance		between -40 °C and +180 °C

## APPLICATION

Prior to use it is recommended to perform an adhesion test to verify adhesion of the sealant to the substrate.

### Surface preparation:

The surface of the joint must be dry, hard, clean, dust and fat free. Remove all separated and badly attached pieces.

### Joint and cartridge preparation:

- If you want joints to look nice tape the edges with a masking tape.
- Cut the cartridge at the top and screw on the nozzle, which has to be cut according to the width of the joint and placed in the gun. During work interruption release the handle on the gun and pull the piston back.
- The sealant should be applied as evenly as possible.
- At the end, use a TTK SEAL smoothing tool - a smoothing instrument, or a TTK SEAL Smoothing agent soaped finger to level the sealant before the skin starts to form. It is very important to press the sealant well against the surface to be sealed.
- Remove the masking tape before the sealant starts to harden.
- Admixture against mould formation washes away with water. Anti-mould effect can be extended by drying the joints and aerate the room well.
- Fresh sealant and tools can be cleaned with the TTK CLEAN PROTECT tool cleaner, hardened sealant should be removed mechanically first and then with a cleaner for hardened silicone – TTK CLEAN PROTECT silicone remover or TTK CLEAN PROTECT universal cleaner.

Joint depth (mm)	Joint width (mm)				
	4	6	8	10	12
6		8.3	6.2	5.0	4.2
8			4.7	3.7	3.1
10				3.0	2.5
12					2.1

The table shows how many linear metres of joints we can seal with one 300 ml cartridge relative to the width and depth of the joint.

## PACKAGING

- 300 ml cartridge.
- 60 ml tube.
- 200 l drum.
- 600 ml, 400 ml, 300 ml sausage.
- Other packagings are available by agreement.

## STORAGE

24 months in a dry and cold place under 25°C in originally closed packaging.

## **HEALTH, SAFETY HANDLING AND DISPOSAL INFORMATION**

Additional information on safety, safe handling instructions and personal protective equipment as well as disposal information are available in a safety data sheet. Safety data sheet is available upon request. You can also ask your TTK distributor for a copy.

## **WARNING**

Instructions contained in this document are based on our research and experience, however, due to specific conditions and working methods we recommend that you perform preliminary tests prior to any application of our products.

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